

2429390 - 5520B10 starter motor - r+r

 Removing ([Refitting](#) )

Position the vehicle on the ramp.

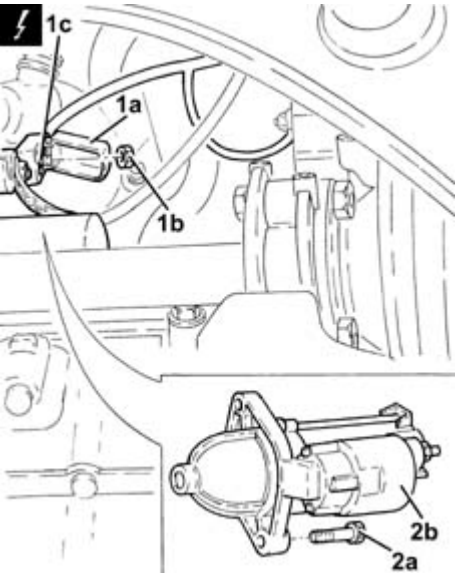
Ensure that the ignition key is in the OFF position, then disconnect the negative battery terminal (-).

	Name	Connector
-	Battery	A1B

1. Open the cover (1a), undo the nuts (1b) and disconnect the electrical connections (1c) for the alternator.

	Name	Connector
1c	Starter' motor	A20

2. Undo the bolts (2a) and remove the starter motor (2b).

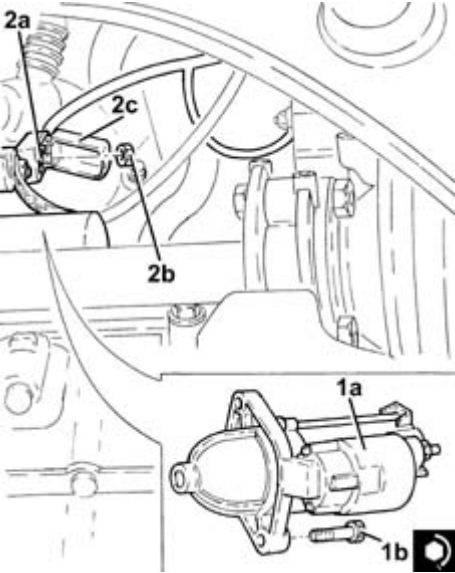


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1. Place the starter motor (1a) back in its housing and fix it tightening the bolts (1b) to the recommended torque.

	Fastening	Component	Ø	Value (daNm)
1b	-	STARTER MOTOR	M8	(Engine crankcase side) 2.3 ÷ 2.8

2. Connect the electrical connections (3a) to the starter motor, fix them using the nut (2b) and close protective cover (2c).



Connect the negative (-) battery terminal.

Remove the vehicle from the ramp.